

Classification report No.: 15127 / 55671

Date: 21.07.2023

BASF SE  
Brandschutztechnik  
E-CPB/EG - A521  
D-67056 Ludwigshafen

**Classification according to**

**EN 45545 Part 2 : 2020-10**

**Railway applications - Fire protection of railway vehicles - Part 2: Requirements for fire behaviour of materials and components**

Client:

Semperit Technische Produkte GmbH

Triester Bundesstr. 26

2632 Wimpassing  
Österreich

The results refer exclusively to the tested samples.

As an accredited Test Laboratory, the BASF SE Fire Safety Technology Test Centre is authorized to conduct fire tests in accordance with DIN EN ISO/IEC 17025 : 2018.

DAkKS-Register-No.: D-PL-14121-07-00



Deutsche  
Akkreditierungsstelle  
D-PL-14121-07-00

# BASF – Fire Safety Technology

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Receipt of order: 17.04.2023

## 1. **Material:** (information supplied by client)

E2441 Rubber (EPDM) black

Colour:

End use application: Sealing profiles and flat gaskets

## 2. **Summary of results and classification:**

Standard: DIN EN 45545-2:2020-10		Set of requirements: R22/R23			
15127 / 55668 thickness: 4mm	EN ISO 4589-2	LOI	≥28,0	[% O <sub>2</sub> ]	HL2
15127 / 55669 thickness: 2mm	EN ISO 5659-2 25 kW/m <sup>2</sup> (pilot flame)	Ds (max)	285		HL2*
15127 / 55670 thickness: 20mm	EN ISO 5659-2 25 kW/m <sup>2</sup> (pilot flame)	Ds (max)	221		HL2*
15127 / 55669 thickness: 2mm	EN 17084 method 1 25 kW/m <sup>2</sup> (pilot flame)	CIT (G)	0,1		HL3
15127 / 55670 thickness: 20mm	EN 17084 method 1 25 kW/m <sup>2</sup> (pilot flame)	CIT (G)	0,1		HL3
<b>Final classification:</b>		<b>HL2</b>			

### Remarks:

Valid for thickness range from 2 mm to 20 mm. \* Requirements R23: HL3.

**Any conclusions we draw about the fire safety of the materials we test are based exclusively on the results of the test under the conditions described. The extent to which such conclusions can be applied to non-tested material under non-standard conditions is the sole responsibility of the customer and is done so at his own risk. - Decision rule acc. to DIN EN ISO/IEC 17025: Wherever statements of conformity are made, no measurement uncertainty is taken into account.**

BASF-Fire Safety Technology

Dr. Houssin  
Head of Laboratory



Ludwigshafen, 21.07.2023



Hammann  
Technician

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### 3. Material:

#### Information supplied by client

E2441 Rubber (EPDM) black

#### Additional details from test laboratory

Colour:	black
End use application:	Sealing profiles and flat gaskets
Exposed surface:	Identical surfaces

### 4. Remarks:

Specimen tested as received (no sampling by test laboratory).

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## 5. Requirements acc. to DIN EN 45545-2:2020-10

Method	Standard / irradiance level	Param.	Unit	Max. or Min	HL1	HL2	HL3
<b>Requirement set: R1</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	20 a)	20 a)	20 a)
T03.01	ISO 5660-1, 50 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	---	90	60
T10.01	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> (4)		Max	600	300	150
T10.02	EN ISO 5659-2, 50 kW/m <sup>2</sup>	VOF4		Max	1200	600	300
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R2</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	13 a)	13 a)	13 a)
T03.01	ISO 5660-1, 50 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	---	---	90
T10.01	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> (4)		Max	600	300	150
T10.02	EN ISO 5659-2, 50 kW/m <sup>2</sup>	VOF4		Max	1200	600	300
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R3</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	13 a)	13 a)	13 a)
T10.01	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> (4)		Max	---	480	240
T10.02	EN ISO 5659-2, 50 kW/m <sup>2</sup>	VOF4		Max	---	960	480
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R4</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	13	13	13
T05	EN 11925-2 30s flame application	Flame spread	mm	Max	150 (in 60 s)	150 (in 60 s)	150 (in 60 s)
T05	EN 11925-2 30s flame application	Flaming droplets			0	0	0
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R5</b>							
T05	EN ISO 11925-2 30s flame application	Flame spread	mm	Max	150 (in 60 s)	150 (in 60 s)	150 (in 60 s)
T03.02	ISO 5660-1, 25 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	50	50	50
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	300	250	200
T11.02	EN 17084 Method 1, 25 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75

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Method	Standard / irradiance level	Param.	Unit	Max. or Min	HL1	HL2	HL3
<b>Requirement set: R6</b>							
T03.01	ISO 5660-1, 50 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	90	90	60
T10.01	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> (4)		Max	600	300	150
T10.02	EN ISO 5659-2, 50 kW/m <sup>2</sup>	VOF4		Max	1200	600	300
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R7</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	20 a)	20 a)	20 a)
T03.01	ISO 5660-1, 50 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	---	90	60
T10.04	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> max		Max	---	600	300
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	---	1,8	1,5
<b>Requirement set: R8</b>							
T04	EN ISO 9239-1	CHF	kW/m <sup>2</sup>	Min	4,5	6	8
T03.02	ISO 5660-1, 25 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	---	50	50
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	---	600	300
T11.02	EN 17084 Method 1, 25 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	---	1,8	1,5
<b>Requirement set: R9</b>							
T03.02	ISO 5660-1, 25 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	90	90	60
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	---	600	300
T11.02	EN 17084 Method 1, 25 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	---	1,8	1,5
<b>Requirement set: R10</b>							
T04	EN ISO 9239-1	CHF	kW/m <sup>2</sup>		4,5	6	8
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	600	300	150
T11.02	EN 17084 Method 1, 25 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R11</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	30 a)	30 a)	30 a)
T03.01	ISO 5660-1, 50 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	90	90	60
T10.01	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> (4)		Max	600	300	150
T10.02	EN ISO 5659-2, 50 kW/m <sup>2</sup>	VOF4		Max	1200	600	300
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75

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Method	Standard / irradiance level	Param.	Unit	Max. or Min	HL1	HL2	HL3
<b>Requirement set: R12</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	40 a)	40 a)	40 a)
T03.01	ISO 5660-1, 50 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	60	60	60
T10.01	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> (4)		Max	600	300	150
T10.02	EN ISO 5659-2, 50 kW/m <sup>2</sup>	VOF4		Max	1200	600	300
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R13</b>							
T14	EN 13501	Eurokl.		Min	A1	A1	A1
<b>Requirement set: R14 – R16 and R18: Not performed by BASF → no requirements listed</b>							
<b>Requirement set: R17</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	13 a)	13 a)	13 a)
T03.01	ISO 5660-1, 50 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	---	90	60
T10.04	EN ISO 5659-2, 50 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	---	600	300
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	---	1,8	1,5
<b>Requirement set: R19</b>							
T03.02	ISO 5660-1, 25kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	75	50	50
<b>Requirement set: R20</b>							
T07	EN ISO 12952-2	Afterflame time	s	Max	10	10	10
T03.02	ISO 5660-1, 25 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	50	50	50
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	200	200	200
T11.02	EN 17084 Method 1, 25 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	0,75	0,75	0,75
<b>Requirement set: R21</b>							
T03.02	ISO 5660-1, 25 kW/m <sup>2</sup>	MARHE	kW/m <sup>2</sup>	Max	75	50	50
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	300	300	200
T11.02	EN 17084 Method 1, 25 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75
<b>Requirement set: R22</b>							
T01	EN ISO 4589-2	OI	%Oxygen	Min	28	28	32
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	600	300	150
T11.02 or T12	EN 17084 Method 1, 25 kW/m <sup>2</sup> or EN 17084 Method 2, 600°C	CIT <sub>G</sub> or CIT <sub>NLP</sub>		Max	1,2	0,9	0,75

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Method	Standard / irradiance level	Param.	Unit	Max. or Min	HL1	HL2	HL3
Requirement set: <b>R23</b>							
T01	EN ISO 4589-2	OI	%Oxygen	Min	28	28	32
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	---	600	300
T11.02 or T12	EN 17084 Method 1, 25 kW/m <sup>2</sup> or EN 17084 Method 2, 600°C	CIT <sub>G</sub> or CIT <sub>NLP</sub>		Max	---	1,8	1,5
Requirement set: <b>R24</b>							
T01	EN ISO 4589-2	OI	%Oxygen	Min	28	28	32
Requirement set: <b>R25</b>							
T16	EN 60695-2-11	Glow wire	°C	Min	850	850	850
Requirement set: <b>R26</b>							
T17	EN 60695-11-10	Vert. Small flame test		Min	V0	V0	V0
Requirement set: <b>R27</b>							
T02	ISO 5658-2	CFE	kW/m <sup>2</sup>	Min	13	13	13
T05	EN 11925-2 30s flame application	Flame spread	mm	Max	150 (in 60 s)	150 (in 60 s)	150 (in 60 s)
T05	EN 11925-2 30s flame application	Flaming droplets			0	0	0
T11.01	EN 17084 Method 1, 50 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	---	1,8	1,5
Requirement set: <b>R28</b>							
T04	EN ISO 9239-1	CHF	kW/m <sup>2</sup>	Min	3	4,5	6
T10.03	EN ISO 5659-2, 25 kW/m <sup>2</sup>	D <sub>s</sub> (max)		Max	600	300	150
T11.02	EN 17084 Method 1, 25 kW/m <sup>2</sup>	CIT <sub>G</sub>		Max	1,2	0,9	0,75

a) If flaming droplets/particles are reported according to 5.3.8 during the test ISO 5658-2, or for the special case of materials which do not ignite in ISO 5658-2 and are additionally reported as unclassifiable, the following requirements shall be added:

Test to the requirements of T05 (EN ISO 11925-2 with 30 s flame application).

The acceptance requirements are:

- Flame spread < 150 mm within 60 s;
- no burning droplets / particles.

